

Work Order ID 59784

Friday, June 11, 2010 12:02:20 PM



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Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Item Name: Dual Disabling

Stop



Start Date: 6/10/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10/6/11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

0.00

Photocopy bluefile and create labels per PPP D206-739-011CHG002

5/10/23

H for BG 10/6/23

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10/6/22 (1)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

6/10/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59784

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Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Item Name: Dual Disabling

Stop



Start Date: 6/10/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							<i>10-6-235</i>
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-739-011 Location: <i>20</i> PPP Rev: <i>3</i> Numbers For The Following: <input type="checkbox"/> D3370-041 <input type="checkbox"/> 041 <i>C420</i> <input type="checkbox"/> <i>C 420 A</i>				<input type="checkbox"/> Record Key D3393-				
140 	QC21- Final Inspection - Work Order Release	0.00							<i>10/06/24 AD</i>
QC	Memo	0.00							
Quality Control									<i>C 210/6/24</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 59784



Parent Item: D206-739-011



Parent Item Name: Dual Disabling

Start Date: 6/10/2010

Required Date: 6/18/2010

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3370-041 S		Manufactured		No		120	Each	11.0000	1	1	1	C	

Pedal Lock Assembly

C420 a

Location

ST492	11	
44257	2	
45749	3	
47276	2	
58938	4	

Loc Qty

Loc Code

58938

i1

D3393-041



Manufactured

Location

ST486	3	
58640	3	

Loc Qty

Loc Code

58640

C 10/6/2010

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.0 PARTS LIST

-011	Part Number	Description
X	D206-739-011	DUAL DISABLING KIT
1	D3370-041	TAIL ROTOR PEDAL DISABLING KIT
1	D3370-051	* PEDAL LOCK ASSEMBLY
1	D3384-041	* CYCLIC SOCK
1	HX-81	* 1/4"-20 SOCKET HEAD CAP SCREW
2	AN960-416	* WASHER
1	D3373-5K	** KEY, REPLACEMENT
1	D3393-041	BATTERY DISABLING KIT
1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3370-041 assembly above

** shown for reference only, p/n for ordering replacement keys

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries